



## BIF EP Coat-202

**BIF EP Coat-202** is a two-pack high performance floor coating based on high solids epoxy resin technology which is designed to provide a tough and durable floor protection finish in a variety of thicknesses and colours for a wide range of applications. The coating will provide a smooth gloss finish to which anti-slip aggregate can be added if required

**BIF EP Coat-202** is easy to apply by roller and paint brush to create a seamless, hard wearing and hygienic floor finish

**BIF EP Coat-202** is principally designed to seal factory, warehousing and industrial floors quickly & economically with a high gloss smooth finish to provide an attractive coating which is resistant to abrasion, dusting and chemical attack. The system has a very low odour during application.

<b>Thickness</b>	200-250 microns DFT 5kg will cover 17m <sup>2</sup> @ 200 microns WFT
<b>Pot life</b>	25 minutes
<b>Overcoat Interval</b>	24 hours
<b>Pedestrian Traffic</b>	18 - 24 hours
<b>Heavy Traffic</b>	48 hours
<b>Full Chemical Cure</b>	7 Days

### Preparation of Surfaces

**New Concrete Floors:** New concrete must be clean, sound, dry, fully cured and surface laitance removed by vacuum enclosed shot blasting or mechanical grinding, a minimum strength of 25N/mm<sup>2</sup> is required.

**Existing Concrete Floors:** Remove all dirt, oil, grease, old paint or any other surface contaminants by vacuum enclosed shot blasting, scarifying or mechanical grinding. Fats, oils or greases must be removed by mechanical means. Local repairs should be carried out with **BIF EP Primer-100 resin** mixed with Kiln Dried Sand at a ratio of between 1:3 – 1:5 by weight.

BIF EP Primer-110 is required where RH exceeds 75% or where surfaces appear damp.

### Health and Safety

**BIF EP Coat-202** is formulated from materials designed to achieve the highest level of performance as safely as possible. However, specific components require proper handling and suitable equipment, this information is given in the relevant safety data sheets.

In all cases, spillages or skin contamination should be cleaned as soon as practically possible, by dry wiping of the affected area, and thorough washing with soap and water. The information given in this data sheet is derived from tests and experience with the products and is believed to be reliable.



### Application

The ambient temperatures of the areas should not be allowed to fall below 15C throughout the application and the curing period, as this could have an adverse effect on the appearance and colour of the system.

Surface temperature must be above 10C.

Where possible it is recommended that the application area is heated to a minimum temperature of 15C ideally to allow the ambient and substrate temperature to stabilise prior to installation.

### Mixing

Pre-mix the base component to a uniform consistency then mix the entire contents of the base with the hardener.

If a separate mixing bucket is being used for mixing ensuring all contents of both components are removed from the buckets supplied.

Mix using a slow speed electric mixer for approximately two to three minutes until the two components have fully combined. The mixed unit should be applied immediately by squeegee, roller or brush with a consistent procedure. Floor areas should be cross-rolled to ensure even application and to minimise roller marks.

Coverage rates may vary depending on profile and porosity of the substrate.

The information is offered without guarantee to enable purchasers to determine for themselves the suitability of the product for their particular application. Any specification or advice given by BIF Services Limited is based on the information supplied by the purchaser & we cannot be held accountable for errors or omissions as a result of that information being incorrect or incomplete. Site conditions may also contribute to variation in finish and colour.